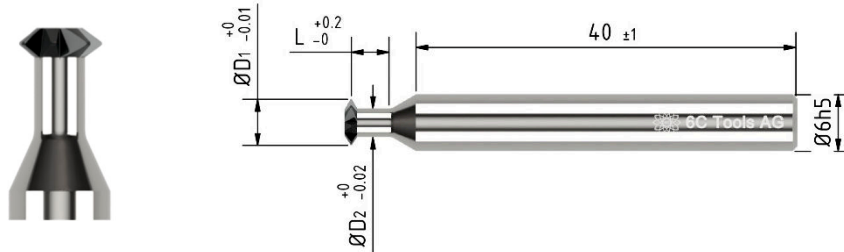




## Thread Mill



Product Code	M	P	D <sub>1</sub>	L <sub>1</sub>	D <sub>2</sub>	Z	Pre Hole $\text{Ø}$
THM-P-2005-090-125-M1.2	M1.2	0.25	0.9	1.25	0.57	6	0.98
THM-P-2010-090-250-M1.2				2.5			
THM-P-2015-090-375-M1.2				3.75			
THM-P-2005-105-150-M1.4	M1.4	0.3	1.05	1.5	0.66	6	1.14
THM-P-2010-105-300-M1.4				3.0			
THM-P-2015-105-450-M1.4				4.5			
THM-P-2005-120-175-M1.6	M1.6	0.35	1.2	1.75	0.78	6	1.32
THM-P-2010-120-350-M1.6				3.5			
THM-P-2005-140-175-M1.8	M1.8	0.35	1.4	1.75	0.98	7	1.52
THM-P-2010-140-350-M1.8				3.5			
THM-P-2005-155-200-M2.0	M2	0.4	1.55	2.0	1.05	7	1.67
THM-P-2010-155-400-M2.0				4.0			
THM-P-2005-170-225-M2.2	M2.2	0.45	1.70	2.25	1.14	7	1.83
THM-P-2010-170-450-M2.2				4.5			
THM-P-2005-200-225-M2.5	M2.5	0.45	2	2.25	1.44	8	2.13
THM-P-2010-200-450-M2.5				4.5			

Example: Thread Mill L/P=10 → -2010; D<sub>1</sub>=1.2mm → -120; L<sub>1</sub>=3.5mm → -350 → THM-P-2010-120-350-M1.6

